

TECHNYL® B 218L V20 GY 2527A CF

DOMO Engineering Plastics - Polyamide 66/6 Copolymer

General Information

Product Description

TECHNYL B 218L V20 GY 2527A CF is a copolyamide 66/6, reinforced with 20% of glass fibre, heat stabilized with improved UV ageing resistance, for injection moulding. This grade offers an excellent combination of thermal and mechanical properties, good surface aspect and good UV resistance.

General

Material Status	• Commercial: Active		
Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight		
Additive	• Heat Stabilizer	• UV Stabilizer	
Features	• Good Surface Finish • Good Weather Resistance	• Heat Aging Resistant • Heat Stabilized	• UV Stabilized
Uses	• Automotive Applications • Consumer Applications	• Handles • Industrial Applications	• Outdoor Applications
Agency Ratings	• EC 1907/2006 (REACH)		
RoHS Compliance	• RoHS Compliant		
Automotive Specifications	• IMDS ID 72372851/1		
Processing Method	• Injection Molding		
ISO Designation (ISO 16396)	• PA66/6,GF20,MHL1,S14-070		
Resin ID (ISO 1043)	• PA66/6-GF20		

Properties ¹

Physical	Dry	Conditioned	Unit	Test Method
Density	1.29	--	g/cm ³	ISO 1183
Water Absorption (24 hr, 73°F)	1.2 to 1.3	--	%	ISO 62
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	1.02E+6	653000	psi	ISO 527-1
Tensile Stress (Break)	17400	11600	psi	ISO 527-2
Tensile Strain (Break)	2.1	9.0	%	ISO 527-2
Flexural Modulus	841000	508000	psi	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (73°F)	1.5	--	ft·lb/in ²	ISO 179/1eA
Charpy Unnotched Impact Strength (73°F)	14	--	ft·lb/in ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	412	--	°F	ISO 75-2/A
Melting Temperature ²	468	--	°F	ISO 11357-3
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate (0.0394 in)	< 3.9	--	in/min	FMVSS 302
Flame Rating				UL 94
0.030 in	HB	--		
0.06 in	HB	--		
Oxygen Index	23	--	%	

Processing Information

Injection	Dry Unit
Drying Temperature	176 °F
Suggested Max Moisture	0.20 %
Rear Temperature	491 to 509 °F
Middle Temperature	500 to 518 °F



Front Temperature	518 to 536 °F
Mold Temperature	158 to 212 °F

Injection Notes

The material is supplied in airtight bags, ready for use. In case that the virgin material has absorbed moisture, it must be dried with a dehumidified air drying equipment, dew point minimum -20°C. Recommended time 2-4h.

Notes

¹ Typical properties: these are not to be construed as specifications.

² 10°C/min

